

# Case Study: Pulp and Paper - Split MICRO-TEC® II



## INDUSTRY

Pulp & Paper

## CUSTOMER

Wood pellet processing plant

## BACKGROUND

The operating environment is extremely harsh for bearings as there is constant exposure to wood chips and fines.

## CHALLENGES FACED

LER rings were being used as bearing protection for Split Pillow Block bearings on 8 hammermill machines. The bearings and seals were directly exposed to steam that washes out the grease lubricant and then condenses inside the bearings causing failure. Each machine contains 4 seals that were being replaced about every 12 weeks. The replacement took 5 hours of maintenance time and required 2 maintenance technicians.

## OPERATING CONDITIONS

Size - 3.9375"

Temperature - 180°F (82°C)

Media - Grease

Pressure - 0 psi

## SOLUTION AND BENEFITS

Garlock Split MICRO-TEC® II bearing isolators were installed to improve bearing protection and extend service life. Seal life was extended to at least one year.

For more information, please visit:  
<http://www.garlock.com>

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