

LEAK-GARD[®] Style 3750

MATERIAL PROPERTIES*:

Color:	Red			
Composition:	Synthetic fibers with a proprietary rubber binder			
Fluid Services (see chemical resistance guide):	Aliphatic hydrocarbons, oils and gasoline			
Temperature ¹ , °F (°C)				
Minimum:	-100 (-73)			
Continuous Max:	+400 (+205)			
Maximum:	+700 (+371)			
Pressure ¹ , Maximum, psig (bar):	1200 (83)			
P x T (max.) ¹ , psig x °F (bar x °C):				
1/32 and 1/16":	350,000 (12,000)			
1/8"	250,000 (8,600)			

TYPICAL PHYSICAL PROPERTIES*:

ASTM F36	Compressibility , average, %:	10			
ASTM F36	Recovery, %:	52	52		
ASTM F38	Creep Relaxation, %:	22	22		
ASTM F152	Tensile, Across Grain, psi (N/mm ²):	3056 (21)			
ASTM D149	Dielectric Properties, range, volts/mil.	<u>1/16"</u>	<u>1/8"</u>		
	Sample conditioning	496	285		
	3 hours at 250°F	-	-		
	96 hours at 100% Relative Humidity:				
ASTM F586	Design Factors	<u>1/16" & Under</u>	<u>1/8"</u>		
	"m" factor:	8.0 ⁽²⁾	7.5 ⁽²⁾		
	"y" factor, psi (N/mm ²):	2500 (17.2) ⁽²⁾	2300 (15.9) ⁽²⁾		

SEALING CHARACTERISTICS*

	ASTM F37B – Fuel A	ASTM F37B - Nitrogen	DIN 3535 – Nitrogen
Gasket Load, psi (N/mm2):	500 (3.5)	3000 (20.7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	30 (2)	580 (40)
Leakage			

IMMERSION PROPERTIES*- ASTM F146 Fluid Resistance after Five Hours

	ASTM #901 Oil	ASTM #903 Oil	ASTM Fuel A	ASTM Fuel B
	300°F (150°C)	300°F (150°C)	70-85°F (20-30°C)	70-85°F (20-30°C)
Thickness Increase, (%)	<22.5 ⁽³⁾	<66.4 ⁽³⁾	-	<22 ⁽³⁾
Weight Increase, (%)	-	-	-	-
Tensile Loss (%)	-	-	-	-

Notes:

* This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties ¹ Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of

maximum PxT, consult Garlock Applications Engineering. Minimum temperature rating is conservative.

² The values shown are based on nitrogen (gas). Values would be lower if tests with oils or fuels.

³ Thickness measured with a 9 oz. weight before immersion and 3 oz. after immersion.

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