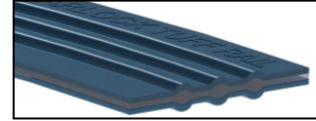
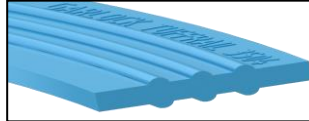


Garlock TUFF-RAIL™ Manway Gasket Chemical Resistance Guide

A general guide for selection of gasketing material, Rev. August 2019

Key: A = Suitable - little or no adverse effect
 B = Possible minor to moderate adverse effect
 C = Not suitable - moderate to severe adverse effect
 - = No data or insufficient evidence

Footnotes explained on last page.



Media	3504 TUFF-RAIL™ Gasket	3545 TUFF-RAIL™ Gasket
Abietic Acid	A	A
Acetaldehyde	A	A
Acetamide	A	A
Acetic Acid (Crude, Glacial, Pure)	A ¹	A ¹
Acetic Anhydride	A ¹	A ¹
Acetone	A	A
Acetonitrile	A	A
Acetophenone	A	A
2-Acetylaminofluorene	A	A
Acrolein	A ¹	A ¹
Acrylamide	A ¹	A ¹
Acrylic Acid	A ¹	A ¹
Acrylic Anhydride	A ¹	A ¹
Acrylonitrile	A ¹	A ¹
Allyl Acetate	A	A
Allyl Chloride	A	A
Allyl Methacrylate	A ¹	A ¹
Aluminum Chloride	A	A
Aluminum Fluoride	-	A
Aluminum Hydroxide (Solid)	A	A
Aluminum Nitrate	A	A
Aluminum Sulfate	A	A
Alums	A	A
4-Aminodiphenyl	A	A
Ammonia Liquid, Anhydrous	A	A
Ammonium Chloride	A	A
Ammonium Hydroxide	A	A
Ammonium Nitrate	A	A
Ammonium Phosphate, Monobasic	A	A
Ammonium Phosphate, Dibasic	A	A
Ammonium Phosphate, Tribasic	A	A
Ammonium Sulfate	A	A
Amyl Acetate	A	A
Amyl Alcohol	A	A
Aniline, Aniline Oil	A	A
Aniline Dyes	A	A
o-Anisidine	A	A
Aqua Regia	A	A
Aroclors	A	A
Asphalt	A	A
Aviation Gasoline	A	A

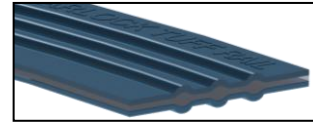
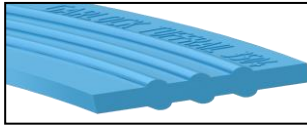
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Media	3504 TUFF-RAIL™ Gasket	3545 TUFF-RAIL™ Gasket
Barium Chloride	A	A
Barium Hydroxide	A	A
Barium Sulfide	A	A
Baygon	A	A
Beer	A	A
Benzaldehyde	A	A
Benzene, Benzol	A	A
Benzidine	A	A
Benzoic Acid	A	A
Benzonitrile	A	A
Benzotrithloride	A	A
Benzoyl Chloride	A	A
Benzyl Alcohol	A	A
Benzyl Chloride	A	A
Bio-diesel (B100)	A	A
Biphenyl	A	A
Bis(2-chloroethyl)ether	A	A
Bis(chloromethyl)ether	A	A
Bis(2-ethylhexyl)phthalate	A	A
Bitumen	A	A
Black Sulfate Liquor	B	A
Bleach (Sodium Hydrochlorite)	A	A
Borax	A	A
Brake Fluid (Mineral Oil)	A	A
Brake Fluid (Glycol Ether)	A	A
Boric Acid	A	A
Brine (Sodium Chloride)	A	A
Bromine	A	A
Bromine Trifluoride	C	C
Bromoform	A	A
Bromomethane	A	A
Butadiene	A ¹	A ¹
2-Butanone	A	A
Butyl Acetate	A	A
Butyl Alcohol, Butanol	A	A
n-Butyl Amine	A	A
tert-Butyl Amine	A	A
Butyl Methacrylate	A ¹	A ¹
Butyric Acid	A	A
Calcium Bisulfite	A	A
Calcium Chloride	A	A
Calcium Cyanamide	A	A
Calcium Hydroxide	A	A
Calcium Hypochlorite	A	A
Calcium Nitrate	A	A
Calflo AF	A	A
Calflo FG	A	A
Calflo HTF	A	A
Calflo LT	A	A
Cane Sugar Liquors	A	A
Caprolactam	A	A
Captan	A	A
Carbaryl	A	A
Carbolic Acid, Phenol	A	A
Carbon Dioxide, Wet	A	A
Carbon Disulfide	A	A

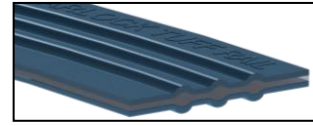
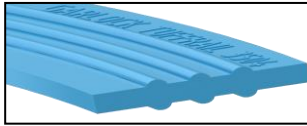
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Carbon Tetrachloride	A	A
Carbonic Acid	A	A
Carbonyl Sulfide	A	A
Castor Oil	A	A
Catechol	A	A
Caustic Soda (<150°F)	A	A ²
Cetane (Hexadecane)	A	A
China Wood Oil	A	A
Chloramben	A	A
Chlorazotic Acid (Aqua Regia)	A	A
Chlordane	A	A
Chlorinated Solvents, Dry	A	A
Chlorinated Solvents, Wet	A	A
Chlorine Dioxide	A	A
Chloroacetic Acid	A	A
2-Chloroacetophenone	A	A
Chloroazotic Acid (Aqua Regia)	A	A
Chlorobenzene	A	A
Chlorobenzilate	A	A
Chloroethane	A	A
Chloroethylene	A	A
Chloroform	A	A
Chloromethyl Methyl Ether	A	A
Chloronitrous Acid (Aqua Regia)	A	A
Chloroprene	A	A
Chlorosulfonic Acid	A	A
Chrome Plating Solutions	-	A
Chromic Acid	A	A
Chromic Anhydride	A	A
Chromium Trioxide	A	A
Citric Acid	A	A
Copper Chloride	A	A
Copper Sulfate	A	A
Corn Oil	A	A
Cotton Seed Oil	A	A
Creosote	A	A
Cresols, Cresylic Acid	A	A
Crotonic Acid	A	A
Crude Oil	A	A
Crude oil, sour	A	A
Cumene	A	A
Cyclohexane	A	A
Cyclohexanone	A	A
2,4-D, Salts and Esters	A	A
Detergent Solutions	B ³	A
Diazomethane	A	A
Dibenzofuran	A	A
Dibenzylether	A	A
1,2-Dibromo-3-chloropropane	A	A
Dibromoethane	A	A
Dibutyl Phthalate	A	A
Dibutyl Sebacate	A	A
o-Dichlorobenzene	A	A
1,4-Dichlorobenzene	A	A
3,3-Dichlorobenzidene	A	A
Dichloroethane (1,1 or 1,2)	A	A

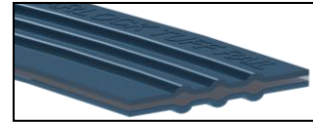
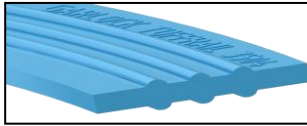
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Media	3504 TUFF-RAIL™ Gasket	3545 TUFF-RAIL™ Gasket
1,1-Dichloroethylene	A ¹	A ¹
Dichloroethyl Ether	A	A
Dichloromethane	A	A
1,3-Dichloropropene	A	A
Dichlorvos	A	A
Diesel Oil/Fuel	A	A
Diethanolamine	A	A
N,N-Diethylaniline	A	A
Diethyl Carbonate	A	A
Diethyl Sulfate	A	A
3,3-Dimethoxybenzidene	A	A
Dimethylamine	A	A
Dimethylaminoazobenzene	A	A
N,N-Dimethyl Aniline	A	A
3,3-Dimethylbenzidine	A	A
Dimethyl Carbamoyl Chloride	A	A
Dimethyl Ether	A	A
Dimethylformamide	A	A
Dimethyl Hydrazine, Unsymmetrical	A	A
Dimethyl Phthalate	A	A
Dimethyl Sulfate	A	A
4,6-Dinitro-o-Cresol and Salts	A	A
2,4-Dinitrophenol	A	A
2,4-Dinitrotoluene	A	A
Dioxane	A	A
1,2-Diphenylhydrazine	A	A
Diphyl DT	A	A
Dowfrost	A	A
Dowfrost HD	A	A
Dowtherm 4000	A	A
Dowtherm A	A	A
Dowtherm E	A	A
Dowtherm G	A	A
Dowtherm HT	A	A
Dowtherm J	A	A
Dowtherm Q	A	A
Dowtherm SR-1	A	A
Dynalene EG	A	A
Dynalene PG	A	A
Dynalene HC Series	A	A
Dynalene MV	A	A
Dynalene HF-LO	A	A
Dynalene Calcium Chloride	A	A
Epichlorohydrin	A	A
E85 (85% Ethanol, 15% Gas)	A	A
1,2-Epoxybutane	A	A
Ethane	A	A
Ethanol, Ethyl Alcohol	A	A
Ethers	A	A
Ethyl Acetate	A	A
Ethyl Acrylate	A ¹	A ¹
Ethyl Alcohol	A	A
Ethylbenzene	A	A
Ethyl Carbamate	A	A
Ethyl Cellulose	A	A
Ethyl Chloride	A	A

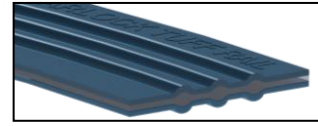
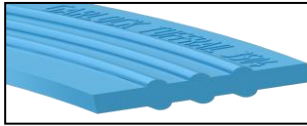
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Ethyl Ether	A	A
Ethyl Hexoate	A	A
Ethylene Bromide	A	A
Ethylene Dibromide	A	A
Ethylene Dichloride	A	A
Ethylene Glycol	A	A
Ethyleneimine	–	A
Ethylene Oxide	A ¹	A ¹
Ethylene Thiourea	A	A
Ethylidene Chloride	A	A
Ferric Chloride	A	A
Ferric Phosphate	A	A
Ferric Sulfate	A	A
Formaldehyde	A ¹	A ¹
Formic Acid	A	A
Fuel Oil	A	A
Fuel Oil, Acid	A	A
Furfural	A	A
Gasoline, Refined	A	A
Gasoline, Sour	A	A
Gelatin	A	A
Glucose	A	A
Glue, Protein Base	A	A
Glycerine, Glycerol	A	A
Glycol	A	A
Grain Alcohol	A	A
Grease, Petroleum Base	A	A
Green Sulfate Liquor	B	A
Heptachlor	A	A
Heptane	A	A
Hexachlorobenzene	A	A
Hexachlorobutadiene	A	A
Hexachlorocyclopentadiene	A	A
Hexachloroethane	A	A
Hexadecane	A	A
Hexamethylene Diisocyanate	A	A
Hexamethylphosphoramide	A	A
Hexane	A	A
Hexone	A	A
Hydraulic Oil, Mineral	A	A
Hydraulic Oil, Synthetic (Phosphate Esters)	A	A
Hydrazine	A	A
Hydrobromic Acid	A	A
Hydrochloric Acid	A	A
Hydrocyanic Acid	A	A
Hydrofluoric Acid, Anhydrous	C	A
HF Acid, Less than 65%, Above 150°F	C	A
HF Acid, 65% to Anhydrous, Above 150°F	C	A
HF Acid, Up to Anhydrous, 150°F & below	C	A
Hydrofluorosilicic Acid	C	A
Hydrofluosilicic Acid	C	A
Hydrogen Bromide	A	A
Hydrogen Fluoride	C	A
Hydrogen Peroxide, 10%	A	A
Hydrogen Peroxide, 10-90%	A	A
Hydrogen Sulfide, Dry or Wet	A	A

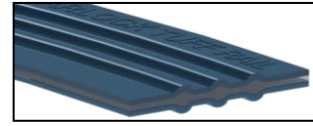
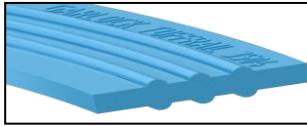
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Hydroquinone	A	A
Iodine Pentafluoride	-	-
Isobutane	A	A
Isooctane	A	A
Isophorone	A	A
Isopropyl Alcohol	A	A
Jet Fuels (JP A, B and JP4 thru JP8)	A	A
Jet Fuels, JP9 and JP10	A	A
Kerosene	A	A
Lacquer Solvents	A	A
Lacquers	A	A
Lactic Acid, 150°F and below	A	A
Lactic Acid, Above 150°F	A	A
Lime Saltpeter (Calcium Nitrates)	A	A
Lindane	A	A
Linseed Oil	A	A
Liquified Petroleum Gas (LPG)	A	A
Lithium Bromide	A	A
Lithium, Elemental	C	C
Lubricating Oils, Refined	A	A
Lubricating Oils, Mineral or Petroleum Types	A	A
Lubricating Oils, Sour	A	A
Lye	B	A ²
Magnesium Chloride	A	A
Magnesium Hydroxide	A	A
Magnesium Sulfate	A	A
Maleic Acid	A	A
Maleic Anhydride	A	A
Mercuric Chloride	A	A
Mercury	A	A
Methanol, Methyl Alcohol	A	A
Methoxychlor	A	A
Methylacrylic Acid	A	A
Methyl Alcohol	A	A
2-Methylaziridine	-	A
Methyl Bromide	A	A
Methyl Chloride	A	A
Methyl Chloroform	A	A
4,4 Methylene Bis(2-chloroaniline)	A	A
Methylene Chloride	A	A
4,4-Methylene Dianiline	A	A
Methylene Diphenylisocyanate	A	A
Methyl Ethyl Ketone	A	A
Methyl Hydrazine	A	A
Methyl Iodide	A	A
Methyl Isobutyl Ketone (MIBK)	A	A
Methyl Isocyanate	A	A
Methyl Methacrylate	A ¹	A ¹
N-Methyl-2-Pyrrolidone	A	A
Methyl Tert. Butyl Ether (MTBE)	A	A
Milk	A	A
Mineral Oils	A	A
Mobiltherm 600	A	A
Mobiltherm 603	A	A
Mobiltherm 605	A	A
Mobiltherm Light	A	A

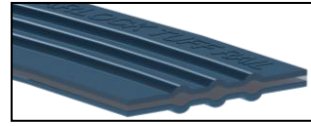
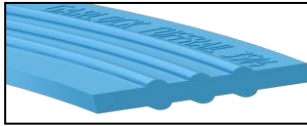
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Media	3504 TUFF-RAIL™ Gasket	3545 TUFF-RAIL™ Gasket
Monomethylamine	A	A
MultiTherm 100	A	A
MultiTherm 503	A	A
MultiTherm IG-2	A	A
MultiTherm PG-1	A	A
Muriatic Acid	A	A
Naphtha	A	A
Naphthalene	A	A
Naphthols	A	A
Nickel Chloride	A	A
Nickel Sulfate	A	A
Nitric Acid, Less than 30%	A	A
Nitric Acid, Above 30%	A	A
Nitric Acid, Crude	A	A
Nitric Acid, Red Fuming	A	A
Nitrobenzene	A	A
4-Nitrobiphenyl	A	A
2-Nitro-Butanol	A	A
Nitrocalcite (Calcium Nitrate)	A	A
Nitrogen Tetroxide	A	A
Nitrohydrochloric Acid (Aqua Regia)	A	A
Nitromethane	A	A
2-Nitro-2-Methyl Propanol	A	A
Nitromuriatic Acid (Aqua Regia)	A	A
4-Nitrophenol	A	A
2-Nitropropane	A	A
N-Nitrosodimethylamine	A	A
N-Nitroso-N-Methylurea	A	A
N-Nitrosomorpholine	A	A
Norge Niter (Calcium Nitrate)	A	A
Norwegian Saltpeter (Calcium Nitrate)	A	A
N-Octadecyl Alcohol	A	A
Octane	A	A
Oil, Petroleum	A	A
Oils, Animal and Vegetable	A	A
Oleic Acid	A	A
Oleum	-	A
Orthodichlorobenzene	A	A
Oxalic Acid	A	A
Palmitic Acid	A	A
Paraffin	A	A
Paratherm HE	A	A
Paratherm NF	A	A
Parathion	A	A
Paraxylene	A	A
Pentachloronitrobenzene	A	A
Pentachlorophenol	A	A
Pentane	A	A
Perchloric Acid	A	A
Perchloroethylene	A	A
Petroleum Oils, Crude	A	A
Petroleum Oils, Refined	A	A
Phenol	A	A
p-Phenylenediamine	A	A
Phosphate Esters	A	A
Phosphoric Acid, Crude	C	A

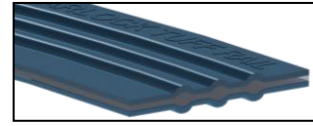
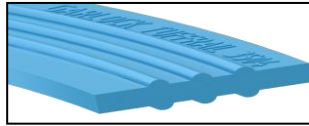
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Phosphoric Acid, Less than 45%	A	A
Phosphoric Acid, Above 45%, to 150°F	B	A
Phosphoric Acid, Above 45%, Above 150°F	B	A
Phosphorus Pentachloride	A	A
Phthalic Acid	A	A
Phthalic Anhydride	A	A
Picric Acid, Water Solution	A	A
Pinene	A	A
Piperidine	A	A
Polyacrylonitrile	A	A
Polychlorinated Biphenyls	A	A
Potash, Potassium Carbonate	A	A
Potassium Acetate	A	A
Potassium Bichromate	A	A
Potassium Chromate, Red	A	A
Potassium Cyanide	A	A
Potassium Dichromate	A	A
Potassium Hydroxide (<150°F)	A	A ²
Potassium Nitrate	A	A
Potassium Permanganate	A	A
Potassium Sulfate	A	A
1,3-Propane Sultone	A	A
Beta-Propiolactone	A	A
Propionaldehyde	A	A
Propoxur (Baygon)	A	A
Propyl Alcohol	A	A
Propyl Nitrate	A	A
Propylene Dichloride	A	A
Propylene Glycol	A	A
Propylene Oxide	A	A
1,2-Propylenimine	-	A
Prussic Acid, Hydrocyanic Acid	A	A
Pyridine	A	A
Quinoline	A	A
Quinone	A	A
Salt Water	A	A
Saltpeter, Potassium Nitrate	A	A
2,4-D Salts and Esters	A	A
Sewage	A	A
Silver Nitrate	A	A
Skydrols	A	A
Soap Solutions	A	A
Soda Ash, Sodium Carbonate	A	A
Sodium Bicarbonate, Baking Soda	A	A
Sodium Bisulfate (Dry)	A	A
Sodium Bisulfite	A	A
Sodium Chlorate	A	A
Sodium Chloride	A	A
Sodium Cyanide	C	A
Sodium Hydroxide (<150°F)	A	A ²
Sodium Hypochlorite	A	A
Sodium Metaborate Peroxyhydrate	A	A
Sodium Metaphosphate	A	A
Sodium Nitrate	A	A
Sodium Perborate	A	A
Sodium Peroxide	A	A

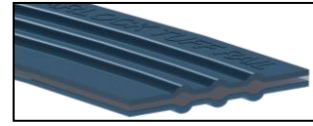
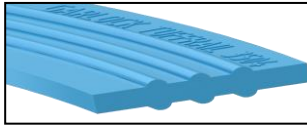
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Sodium Phosphate, Monobasic	A	A
Sodium Phosphate, Dibasic	B	A
Sodium Phosphate, Tribasic	B	A
Sodium Silicate	B	A
Sodium Sulfate	A	A
Sodium Sulfide	A	A
Sodium Superoxide	A	A
Sodium Thiosulfate, "Hypo"	A	A
Soybean Oil	A	A
Stannic Chloride	A	A
Stearic Acid	A	A
Stoddard Solvent	A	A
Styrene	A ¹	A ¹
Styrene Oxide	A	A
Sulfur Chloride	A	A
Sulfur Dioxide	A	A
Sulfur Trioxide, Dry	A	A
Sulfur Trioxide, Wet	A	A
Sulfuric Acid, 10-98%, 150°F and below	A	A
Sulfurous Acid	A	A
Syltherm 800	A	A
Syltherm XLT	A	A
Tannic Acid	A	A
Tar	A	A
Tartaric Acid	A	A
2,3,7,8-TCDB-p-Dioxin	A	A
Tertiary Butyl Amine	A	A
Tetrabromoethane	A	A
Tetrachlorethane	A	A
Tetrachloroethylene	A	A
Tetrahydrofuran, THF	A	A
Therminol 44	A	A
Therminol 55	A	A
Therminol 59	A	A
Therminol 60	A	A
Therminol 66	A	A
Therminol 75	A	A
Therminol D12	A	A
Therminol LT	A	A
Therminol VP-1	A	A
Therminol XP	A	A
Thionyl Chloride	A	A
Titanium Sulfate	A	A
Titanium Tetrachloride	A	A
Toluene	A	A
2,4-Toluenediamine	A	A
2,4-Toluenediisocyanate	A	A
Toluene Sulfonic Acid	A	A
o-Toluidine	A	A
Toxaphine	A	A
Transformer Oil (Mineral Type)	A	A
Transmission Fluid A	A	A
Trichloroacetic Acid	A	A
1,2,4- Trichlorobenzene	A	A
1,1,2-Trichloroethane	A	A
Trichloroethylene	A	A

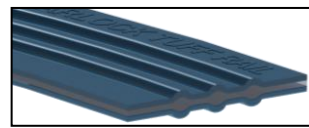
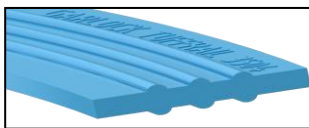
Call Gasket Applications Engineering at 315-597-7350 for specific recommendations.

WARNING:

For specific application recommendations consult Garlock Applications Engineering. Failure to select the proper sealing product could result in property damage and/or serious personal injury. While the utmost care has been used in compiling this information, we assume no responsibility for errors. Specifications are subject to change without notice. This edition cancels all previous issues.

Garlock®

an EnPro Industries family of companies



Media	3504 TUFF-RAIL™ Gasket	3545 TUFF-RAIL™ Gasket
2,4,5-Trichlorophenol	A	A
2,4,6-Trichlorophenol	A	A
Tricresylphosphate	A	A
Triethanolamine	A	A
Triethyl Aluminum	A	A
Triethylamine	A	A
Trifluralin	A	A
2,2,4-Trimethylpentane	A	A
Tung Oil	A	A
Turpentine	A	A
UCON Heat Transfer Fluid 500	A	A
UCON Process Fluid WS	A	A
Urea (<150°F)	A	A
Varnish	A	A
Vegetable Oil	A	A
Vinegar	A	A
Vinyl Acetate	A ¹	A ¹
Vinyl Bromide	A ¹	A ¹
Vinyl Chloride	A ¹	A ¹
Vinylidene Chloride	A ¹	A ¹
Vinyl Methacrylate	A	A
Water, Distilled	A	A
Water, Potable ⁴	A	A
Whiskey and Wines	A	A
Wood Alcohol	A	A
Xceltherm 550	A	A
Xceltherm 600	A	A
Xceltherm MK1	A	A
Xceltyherm XT	A	A
Xylene	A	A
Zinc Chloride	A	A
Zinc Sulfate	A	A

NOTES:

1. This chemical is a monomer. Contact Applications Engineering if the chemical is not inhibited.
2. TUFF-RAIL™ 3545 gaskets can be expected to be suitable to 75% concentration at temperatures up to 400°F (204°C).
3. Some detergent solutions are strongly alkaline and/or may contain bleach. Please contact Applications Engineering.
4. If NSF 61 Approved gaskets are required contact Applications Engineering.

Call Gasket Applications Engineering at 315-597-7350 for specific recommendations.

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