

Repair Guidelines for Elastomer Expansion Joints Using Neoprene Cement and Blue Paint

1. Remove any loose cover material (rubber) from affected areas.
2. Clean the surface of the expansion joint with alcohol using a clean dry cloth. Allow to dry for a minimum of 15 minutes. The surface must be free of dust, dirt, oil, etc. before applying the neoprene cement.
3. Stir the neoprene cement until a smooth, gel-like consistency is reached.
4. Apply the neoprene cement with a standard brush or spatula, overlapping beyond the damaged area. Allow the cement to dry for at least one (1) hour. Additional coats may be required depending on the depth of the crack.
5. Paint with blue acrylic based paint using a clean paintbrush. Two coats may be required to completely cover the surface with paint. Allow the paint to dry for 30 minutes between coats.
6. Do not handle the re-worked area for 24 hours.

The shelf life of the neoprene cement is approximately one (1) month from the date of shipment. The shelf life of the blue acrylic paint is approximately three (3) months from the date of shipment. Shelf life is based on proper storage in a closed container at room temperature.

Please feel free to contact Garlock at (800) 448-6688 if there are any questions or if you need additional information.